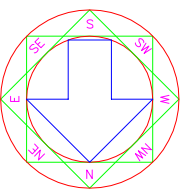


Option 2c



- Diagram illustrating the layout and movement of vehicles within a warehouse, showing the sequence of operations for loading and unloading goods.

Layout Labels:

 - Goods Out
 - Processed Goods Out
 - Goods In

Sequence of Operations:

 1. Vehicles arrive on site and are directed to Waiting area (Driver walks to works office to collect paperwork - **Shorter Distance**)
 2. Once notes are collected. Driver walks back to Vehicle and drives on weighbridge to be weighed on. (Forward Manoeuvre)
 3. Vehicle drives into main warehouse for collection/delivery (**Reversing Manoeuvre**)
 4. Vehicle is loaded/unloaded. **Three vehicles can be loaded at any one time and vehicles can overtake.**
 5. vehicle loads/unloads for material located in Bay 3 to 2 to 1 (**Forward Manoeuvre**)
 6. vehicle loads/unloads for material located in Bay 6+ 7 (Reversing Manoeuvre)
 7. Once all material is collected/delivered vehicle is weighed off (Forward Manoeuvre)
 8. Paperwork is collected by driver an then vehicle drives **forward** off the weighbridge and leaves site

Note: Material movement within warehouse. Length of distances the stock travels. **New roadways mean shorter distances**

ASD metal services

klöckner & co
multi metal distribution

Stock Location / Racking and Flow Options shown on Separate Drawings
Works Office into Main Offices - Ground Floor - To be Drawn

REVISIONS				NOTES				
ZONE	REV	DESCRIPTION	DATE		APPROVED			
<p>Stock Location / Racking and Flow Options shown on Separate Drawings</p> <p>Works Office into Main Offices - Ground Floor - To be Drawn</p>					PROJECT			
					ASD metal services - Biddulph			
					TITLE			
					Modernisation Project - Option 2c			
					DRAWN BY			
M. Fowler				DATE				
				06-01-14				
DRAWING NO.				SCALE				
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