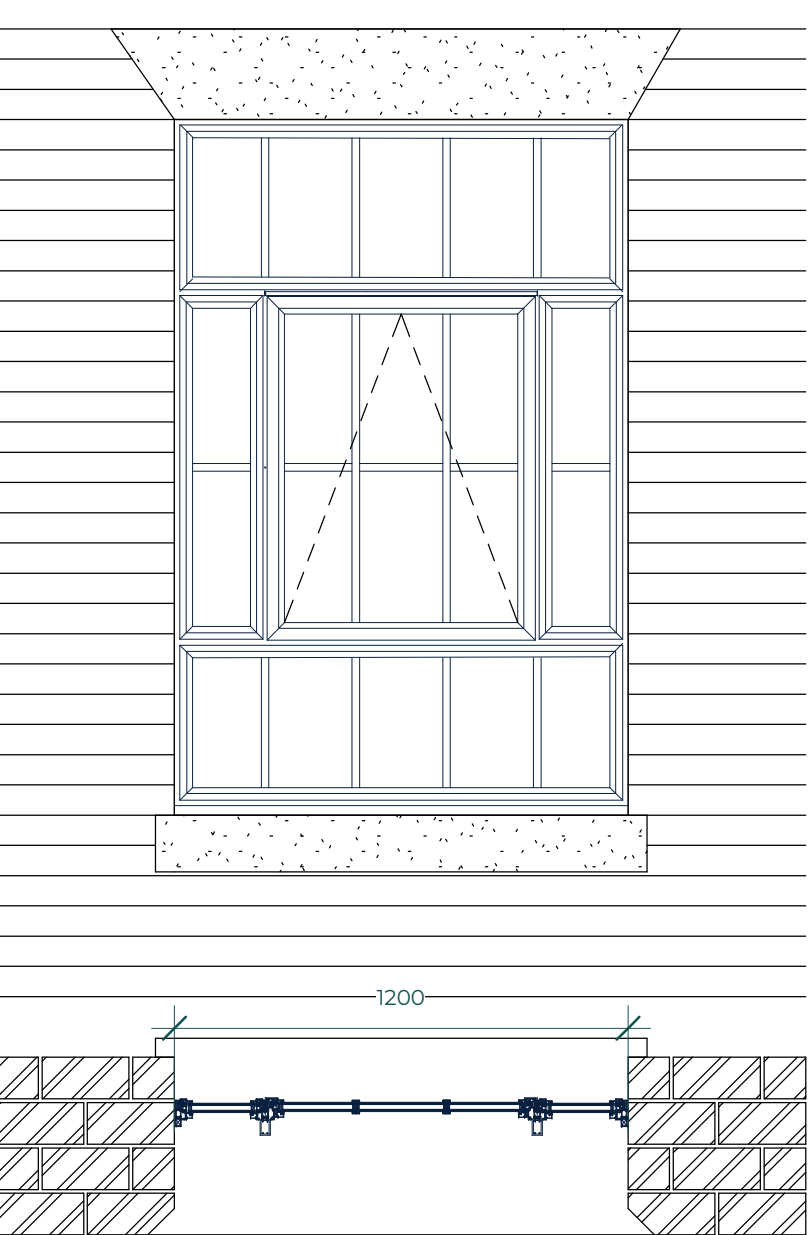


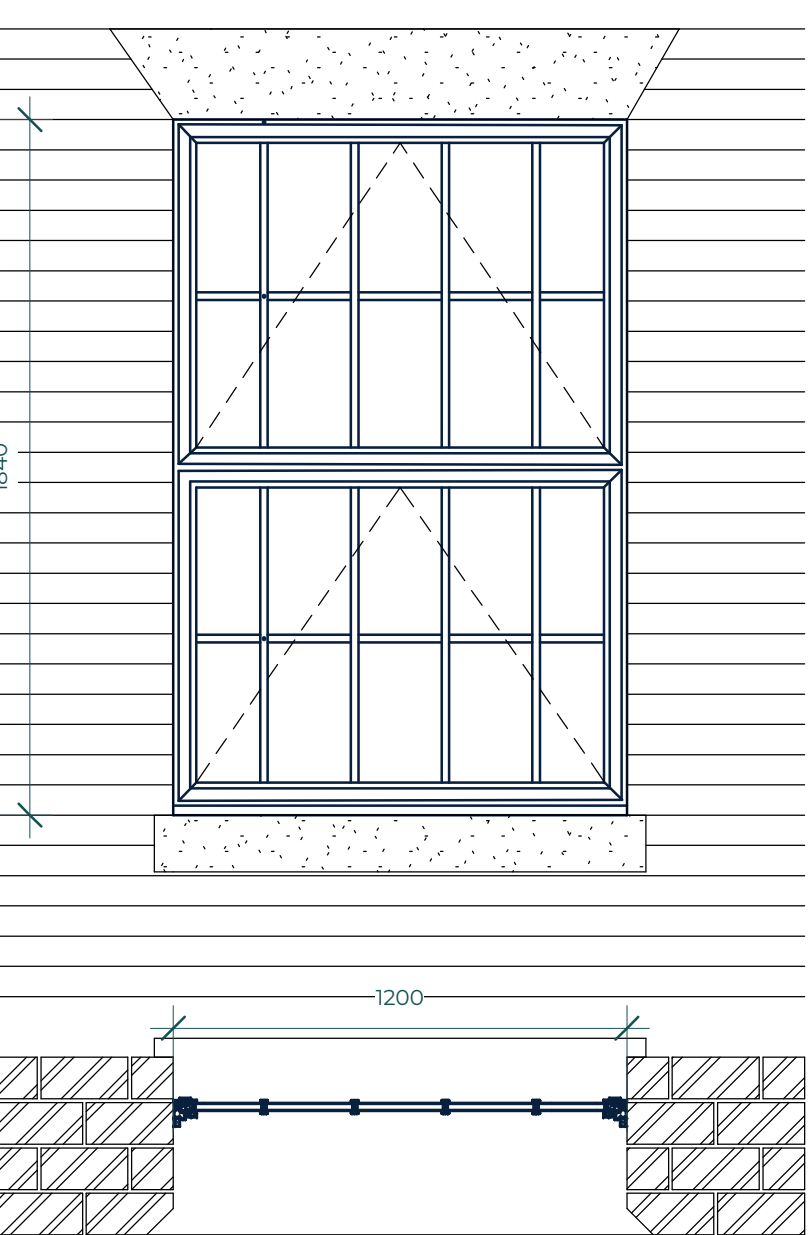
Pictorial Window Schedule

Window Type 1



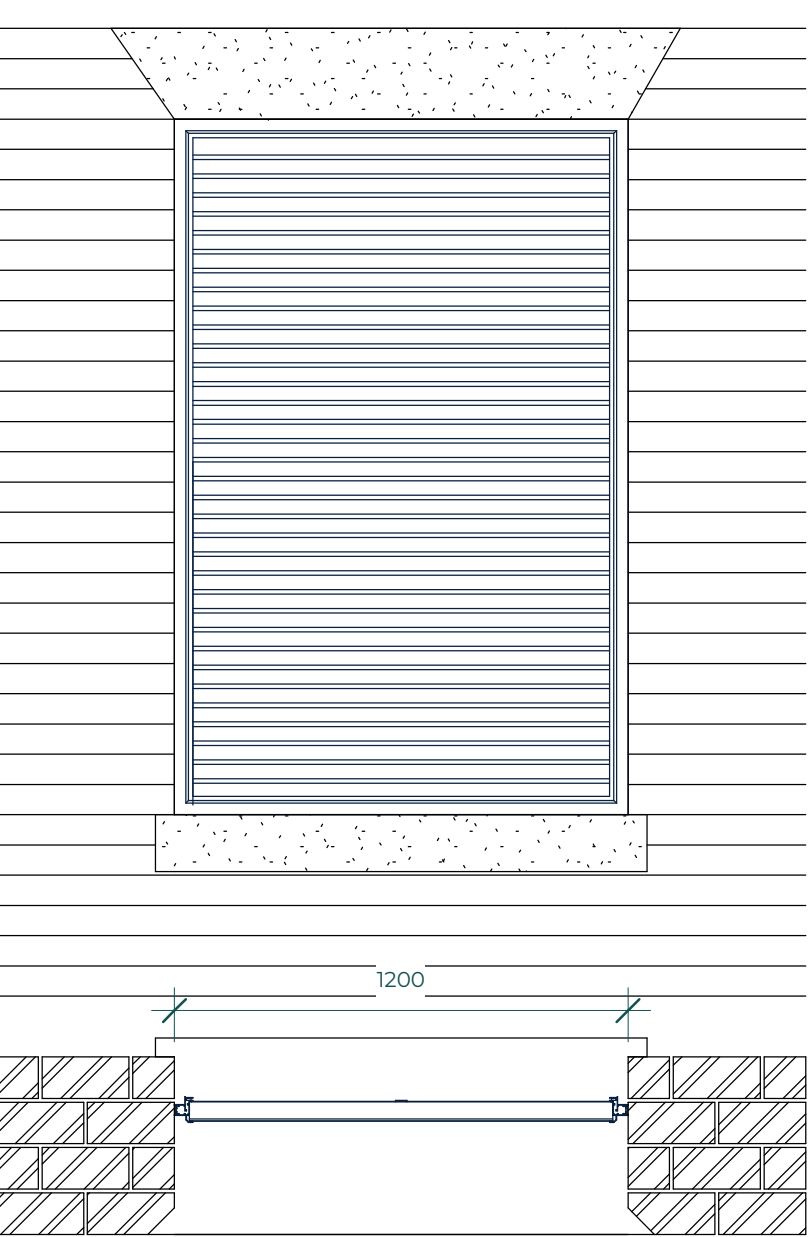
Internal Treatment to be detailed as part of Technical Package - see 1244

Window Type 1AOV



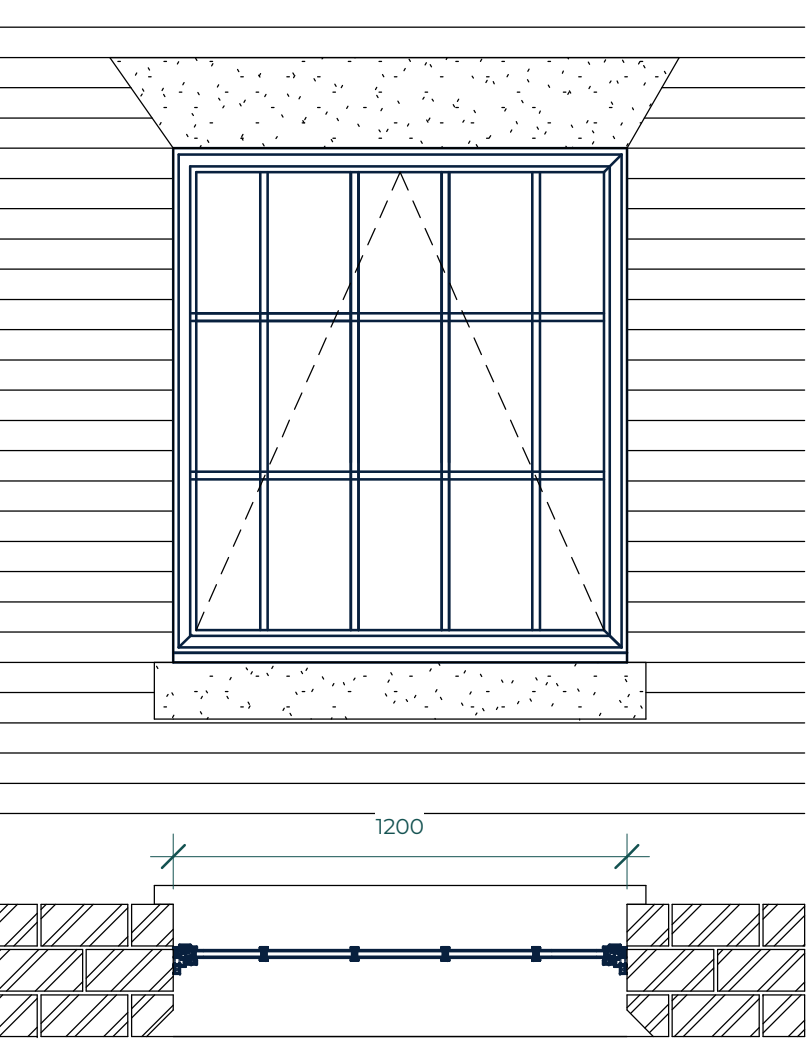
Internal Treatment to be detailed as part of Technical Package - see 1244

Window Type 2 - Louvre



No internal Treatment to be (unheated space)

Window Type 5AOV



Internal Treatment to be detailed as part of Technical Package - see 1244

Window Specification

Window Type 1, 1A, 5 - Alitherm Heritage

SCHEDULE OF WORKS

WINDOW TYPES 1, 1A & 5
Alitherm Heritage Aluminium Windows

All works to be carried out by a contractor experienced in installation within listed buildings.

PRELIMINARY WORKS

- Confirm opening sizes on site prior to manufacture.
- Protect all adjacent masonry, cills and lintels during removal and installation.
- Inspect condition of existing lintels and cills prior to installation.
- Any unforeseen defects to be reported to the Contract Administrator prior to works proceeding.

REMOVAL OF EXISTING WINDOWS

- Carefully dismantle and remove existing windows without enlarging, reducing or otherwise altering masonry openings.
- Retain existing structural lintels and cills.
- Avoid damage to brickwork and stone reveals.
- Make good disturbed areas using lime mortar to match existing.

No alteration to opening dimensions shall take place unless otherwise agreed in writing with the Local Planning Authority.
(Other than where identified)

NEW WINDOW SYSTEM

Manufacturer: Smart Systems Ltd
System: Alitherm Heritage (thermally broken aluminium)
Frame depth: 47mm
Glazing thickness: 24mm

All windows to be supplied as a complete proprietary system from a single manufacturer.

FINISH

- Marine grade polyester powder coated finish to BS 6496:1984.
- Colour: RAL 6003 (Olive Green).
- Finish: Satin.

All components including frames, beads, vents and ironmongery to match.

GLAZING TBC

24mm double glazed sealed units comprising:

- Inner pane: 6mm Pilkington K Glass (Low-E).
- Cavity: Argon / noble gas filled (manufacturer determined).
- Outer pane: 6.4mm Pilkington Suncool Neutral 70/40.

- Glazing to:
- Comply with BS 6206.
 - Meet Approved Document K critical location requirements.
 - Achieve WER Rating B.
 - Achieve overall U-value 1.5 W/m²K (based on 1.0 W/m²K sealed unit).

Spacer bars to be dark coloured to minimise visual prominence.

OPENING LIGHTS

- Top-hung openers where indicated.
- Opening pattern to align with approved elevation drawings.
- 100mm restrictors to all opening lights.
- Lockable handles in matching colour finish.
- Opening lights not to project over adjacent footpaths.

Ironmongery heights to comply with Approved Document M and BS 8300.

PERFORMANCE

- Windows to achieve:
- Air Permeability: Class 4 (600Pa)
 - Water Tightness: Class 9A (600Pa)
 - Wind Resistance: Class AE (2400Pa)
 - Tested to BS 6375-1:2009
 - PAS 24:2012 security standard
 - Document L compliant

INSTALLATION

- Frames to be mechanically fixed in accordance with manufacturer's recommendations.
- Fixings to be into sound structural substrate only.
- Packers to be non-compressible and non-degradable.
- Perimeter joints to be sealed internally and externally with appropriate breathable sealant.
- Sealant colour to match frame or masonry as appropriate.
- No expanding foam to be used where it may cause damage to historic fabric.

Frames to be installed square and plumb within existing openings without removal of historic masonry beyond minor localised making good.

All structural support requirements to be confirmed by manufacturer & Structural Engineer, including the condition of existing Lintels and Cills.

CLEANING & COMPLETION

- All glazing to be cleaned externally upon completion.
- Protective films to be removed.
- Surrounding masonry to be left undamaged and clean.

Window Type 2 - Louvre

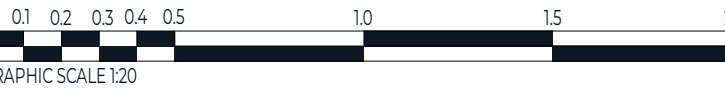
WINDOW TYPE 2 - LOUVRE

Manufacturer: Smart Systems Ltd
System: Alitherm Heritage
Frame depth: 47mm
Finish: RAL 6003 PPC to BS 6496

- Installed within existing openings without alteration.
- Mechanically fixed in accordance with manufacturer's recommendations.
- Junctions sealed to match main window types.
- Blades to match frame finish.

General Notes

1. This drawing is subject to Copyright & must not be copied or reproduced without consent.
2. Only figured dimensions only are to be taken from this drawing. DO NOT SCALE FOR CONSTRUCTION PURPOSES.
3. All contractors must visit the site and be responsible for taking and checking all dimensions relative to their work prior to the commencement on site. Any errors are to be reported to inc Architects Ltd.
4. This Drawing should be read in conjunction with all relevant Engineers & Specialists drawings and specifications.
5. All new works to be carried out are to comply with the latest editions of the building regulations and all subsequent amendments.
6. All materials are to be fixed in strict accordance with the manufacturers written instructions and recommendations and the relevant British standards and code of practice.
7. The contractor shall check all dimensions, pitches and site surroundings prior to commencing work.
8. All dimensions are in millimetres unless otherwise stated.
9. All structural information should be as per the Structural Engineers Design and Specification
10. The Contractor shall be responsible for the execution of the works in accordance with the drawings and the specification and for the accuracy of all dimensions and setting out on site.
11. Should there be any conflict between the details indicated on this drawing and those indicated on other drawings the Architect shall be informed PRIOR to construction on site.
12. Until technical approval has been obtained from the relevant Building Control Authority, all drawings issued are Preliminary and NOT for construction. Should the Contractor commence site work prior to such approval being given, it is entirely at their own risk.
13. N.B. inc Architects Ltd are not appointed as Principal Designer on any works on this project, as described under the Construction (Design and Management) and The Building Regulations 2010 (Building Regulations) as amended by The Building Regulations 2010 (Building Regulations) etc. (Amended) (England) Regulations 2023.



C	Feb 2026	DD	Detail added in response to Conservation Comments
B	Dec 2025	DD	Titleblock change to suit planning comment
A	Dec 2025	DD	Planning Discharge
Rev	Date	By	Detail



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RIBA  Chartered Practice

Client

Vanguard Group Developments (UK3) Limited

Project

Proposed Conversion/Development at:

London Mill, Ashbourne Road, ST13 5AS

Drawing status

RIBA Stage 4 - Planning Discharge

Drawing title

Pictorial Window Schedule

Drawing number

25 031 - INC - DR
1261
Revision
C

Scale(s)	Date
As indicated @A1	Oct 2025
Drawn	Checked
DD	KM

