

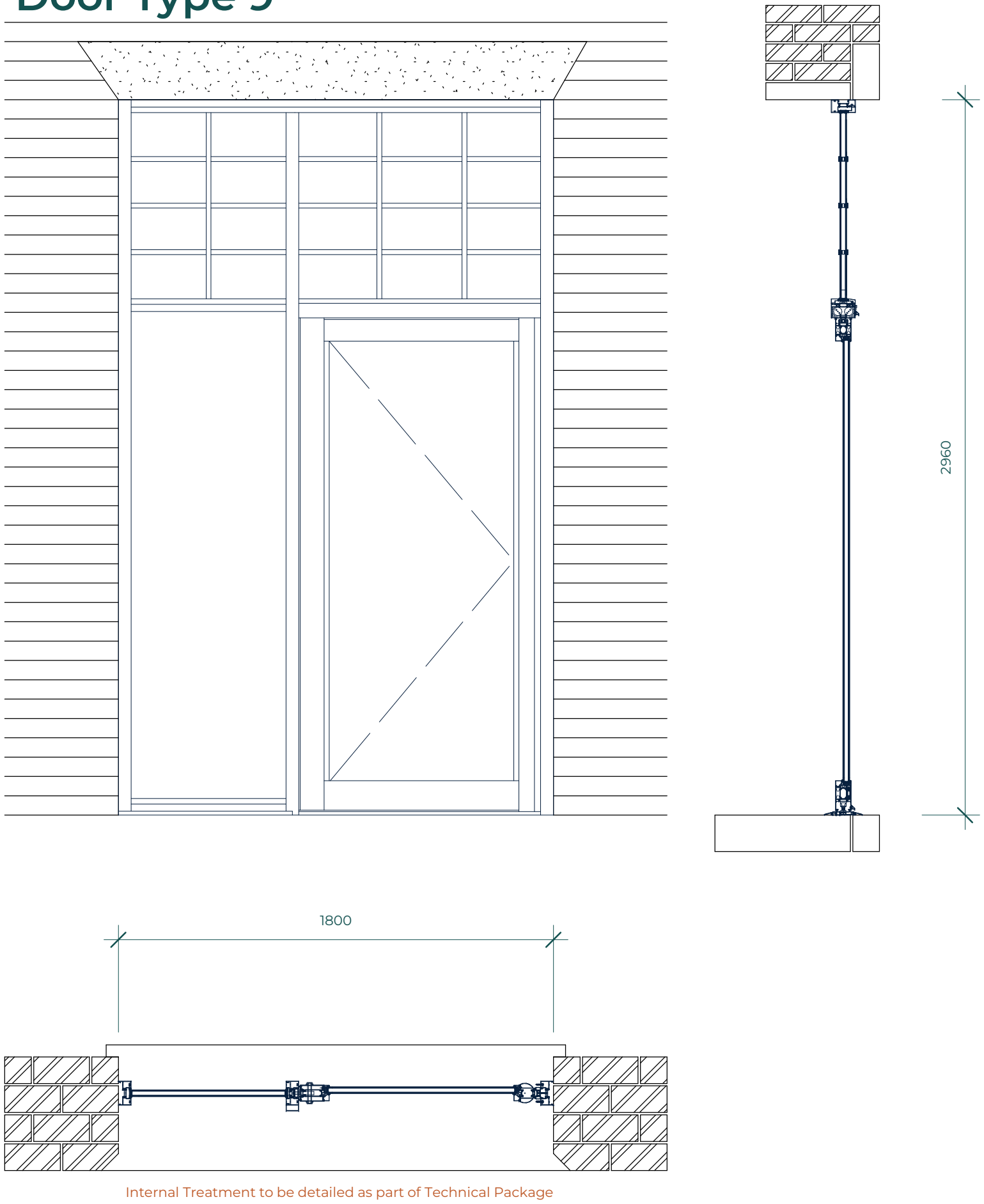
Existing Door Schedule					
Mark	Level	Height	Width	Type	Comments
D0.01	Existing Ground Floor Level	2320	1670	Door Type 1	Condition Poor, Replace like for like
D0.02	Existing Ground Floor Level	2400	1810	1810x2400mm	Door to be removed and bricked up as per planning approval
D0.03	Existing Ground Floor Level	2590	2130	Door Type 2	Condition Poor, Replace like for like
D0.04	Existing Ground Floor Level	2100	1200	1200x2100mm	Door to be removed and bricked up as per planning approval
D0.05	Existing Ground Floor Level	2100	1200	Door Type 5	Condition Poor, Replace
D0.06	Existing Ground Floor Level	1840	860	960x1840mm	Replace with W0.41 as per planning approval
D1.01	Existing First Floor Level	2100	1200	Door Type 5	Condition Poor, Replace like for like
D1.02	Existing First Floor Level	2320	1200	1200x2320mm Deep	Replace with W1.20A as per planning approval
D1.03	Existing First Floor Level	2240	1200	1200x2240mm Deep	Replace with W1.32A as per planning approval
D1.04	Existing First Floor Level	2100	1200	Door Type 5A	Replace with W1.42 as per planning approval
D2.01	Existing Second Floor Level	2100	1200	Door Type 5A	Condition Poor, Replace like for like
D2.02	Existing Second Floor Level	2100	1200	Door Type 5A	Replace with W2.44 as per planning approval
D3.01	Existing Third Floor Level	2195	1200	1200x2195	Condition Poor, Replace like for like
D3.02	Existing Third Floor Level	1840	860	960x1840mm	Replace with W3.44 as per planning approval

Proposed Door Schedule					
Mark	Level	Height	Width	Type	Description
D0.01	Existing Ground Floor Level	2320	1670	Door Type 1	Hardwood, like-for-like matching timber frame door with fixed toplight. To be used as Fire Escape only, associated Ironmongery.
D0.03	Existing Ground Floor Level	2590	2130	Door Type 2	Hardwood, like-for-like matching timber frame door. To be used as Bin-Store Access pnly, associated Ironmongery.
D0.05	Existing Ground Floor Level	2100	1200	Door Type 5	Aluminium Frame including fixed toplight. To be used as Rear Entrance/Fire Escape, associated Ironmongery.
D0.09	Existing Ground Floor Level	210	1010	Door Type 1A	Aluminium Frame including fixed side and toplights. To be used as Main Entrance, associated Ironmongery.
D0.13	SubStation FFL	2100	2373	Door Type 2372.5	
D0.15	Existing Ground Floor Level	2100	1473	Door Type 1472.5	
D1.01	Existing First Floor Level	2100	1200	Door Type 5A	Hardwood, like-for-like matching timber frame door with fixed toplight. To be fixed shut, associated Ironmongery.
D2.01	Existing Second Floor Level	2100	1200	Door Type 5A	Hardwood, like-for-like matching timber frame door with fixed toplight. To be fixed shut, associated Ironmongery.
D3.01	Existing Second Floor Level	2195	1200	Type 5B	Hardwood, like-for-like matching timber frame door with fixed toplight. To be fixed shut, associated Ironmongery.

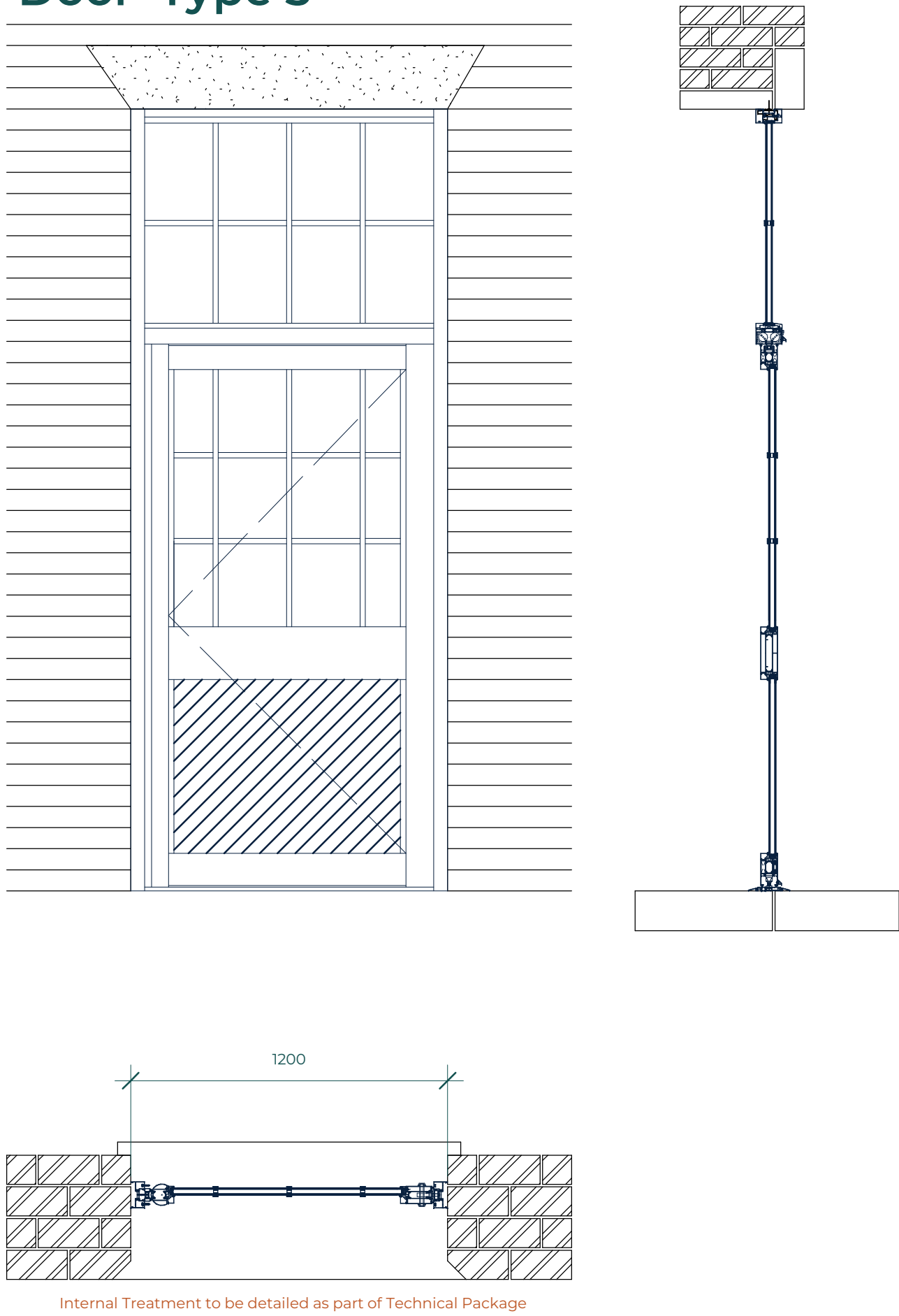
Proposed Windows as Part of Doors								
Mark	Level	Sill Height	Height	Width	Type	Window Description	Opening Vent	Comments
DW0.01	Existing Ground Floor Level	2320	640	1670	Above D0.01		No	Part of D0.01 - See Spec
DW0.03	Existing Ground Floor Level	2720	320	2130	Above D0.03		No	Part of D0.03 - See Spec
DW0.05	Existing Ground Floor Level	2100	860	1200	Above D0.05		No	Part of D0.05 - See Spec
DW0.09	Existing Ground Floor Level	210	850	1800	Above D0.09		No	Part of D0.09 - See Spec
DW0.09A	Existing Ground Floor Level	10	2100	790	Beside D0.09	Crittall Window	No	Part of D0.09 - See Spec
DW0.09B	Existing First Floor Level	1200	1840	1200	Window Type 1	Crittall Window	Yes	See Spec
DW1.01	Existing First Floor Level	2100	940	1200	Above D1.01		No	Part of D1.01 - See Spec
DW2.01	Existing Second Floor Level	2100	720	1200	Above D2.01		No	Part of D2.01 - See Spec

Pictorial Window Specification

Door Type 9



Door Type 5



Door Specification

Window Type 1A, 5 - Alitherm Heritage

(For full specification refer to manufacturer NBS specification issued seperately)

Manufacturer
Smart Systems Limited - Smart Architectural Aluminium

Range/Frame
Alitherm Heritage r (Aluminium thermally broken frame sections)
Frame Depth 47mm
Glass 24mm

Finish
Marine quality polyester powder coated in accordance with BS.6496 1984.

Colour
TO BE AGREED WITH CONSERVATION OFFICER (From site visits it appears that some windows were painted green in colour, Externally paint colour is faded.)
Suggested options;
- RAL 6003 (Olive Green)
- RAL 7021 (Black Grey)

Glazing TBC
24mm double glazed units, with glass to meet 'Safe breakage', as defined in BS6206 1981 & to comply with critical location requirements of Approved Document part K, comprising:
Inner leaf - 6mm Pilkington 'K' Glass Low Emissivity Coated clear glass.
Air space - Noble gas filled with width determined by manufacturer.
Outer leaf - 6.4mm Pilkington Suncool Neutral 70/40 glass.

Toplights
Fixed Glazing - As per Window Spec

Technical
WER Rating B
U Value 1.5 W/m2K (using sealed unit 1.0 W/m2K)
Air Class 4, 600Pa
Water Class 9A, 600Pa
Wind Class AE, 2400Pa
Document L Compliant

Test Certification
BS 6375 Part 1 2009 Resistance to Weather

General
OPENING SIZES TO BE CHECKED ON SITE PRIOR TO PLACING OF ORDER OR COMMENCEMENT OF MANUFACTURE OF UNITS.

Window/Doors units to be fixed in accordance with window manufacturers recommendations & design.

All structural support requirements to be confirmed by manufacturer & Structural Engineer, including the condition of existing Lintels and Cills.

Windows/Doors should be a proprietary system from a single manufacture; a firm registered under a quality assurance scheme, operated by a certification and inspection body accredited by the National accreditation Council for Certification Bodies.

Fixing heights of ironmongery to be in strict accordance with Approved Document 'M' & BS 8300.

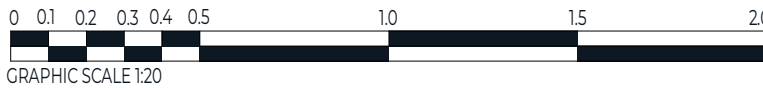
Safe breakage glazing to new windows and doors to diagram 5.1 of Approved Document K4-all glazing below 1500mm above finished floor level in both doors and sidelights within 300mm of door jamb and all other areas of glazing below 800mm above finished floor level.

All external glazing is to be cleaned by external means unless specific alternative arrangements for internal cleaning are agreed. If it is necessary for a person to lean out of a window to clean parts of the glazing, or to stand on steps etc, inside the building, then safety anchors must be provided.

Complete system as installed should provide security to PAS 24: 2012 standards.

General Notes

1. This drawing is subject to Copyright & must not be copied or reproduced without consent.
2. Only Figured dimensions only are to be taken from this drawing. DO NOT SCALE FOR CONSTRUCTION PURPOSES.
3. All contractors must visit the site and be responsible for taking and checking all dimensions relative to their work prior to the commencement on site. Any errors are to be reported to inc Architects Ltd.
4. This Drawing should be read in conjunction with all relevant Engineers & Specialists drawings and specifications.
5. All new works to be carried out are to comply with the latest editions of the building regulations and all subsequent amendments.
6. All materials are to be fixed in strict accordance with the manufacturers written instructions and recommendations and the relevant British standards and code of practice.
7. The contractor shall check all dimensions, pitches and site surroundings prior to commencing work.
8. All dimensions are in millimetres unless otherwise stated.
9. All structural information should be as per the Structural Engineers Design and Specification
10. The Contractor shall be responsible for the execution of the works in accordance with the drawings and the specification and for the accuracy of all dimensions and setting out on site.
11. Should there be any conflict between the details indicated on this drawing and those indicated on other drawings the Architect shall be informed PRIOR to construction on site.
12. Until technical approval has been obtained from the relevant Building Control Authority, all drawings issued are Preliminary and NOT for construction. Should the Contractor commence site work prior to such approval being given, it is entirely at their own risk.
13. N.B. inc Architects Ltd are not appointed as Principal Designer on any works on this project, as described under the Construction (Design and Management) and The Building Regulations 2010 (Building Regulations) as amended by The Building Regulations etc. (Amended) (England) Regulations 2023.



A Dec 2025 DD Planning Discharge
Rev Date By Detail

inc architects
59 Piccadilly, Piccadilly, Hanley, Stoke-on-Trent, ST1 1HR
www.incarchitects.co.uk Tel: 01782 479644
RIBA Chartered Practice

Client
Vanguard Group Developments (UK3) Limited

Project

Proposed Conversion/Development at:

London Mill, Ashbourne Road, ST13 5AS

Drawing status

RIBA Stage 4 - Planning Disharge

Drawing title

Aluminium External Door Schedule

Drawing number

25 031 - INC - DR
1262
Revision
A

Scale(s)

Date

As indicated

Oct 2025

@A1

Drawn

Checked

DD

KM

