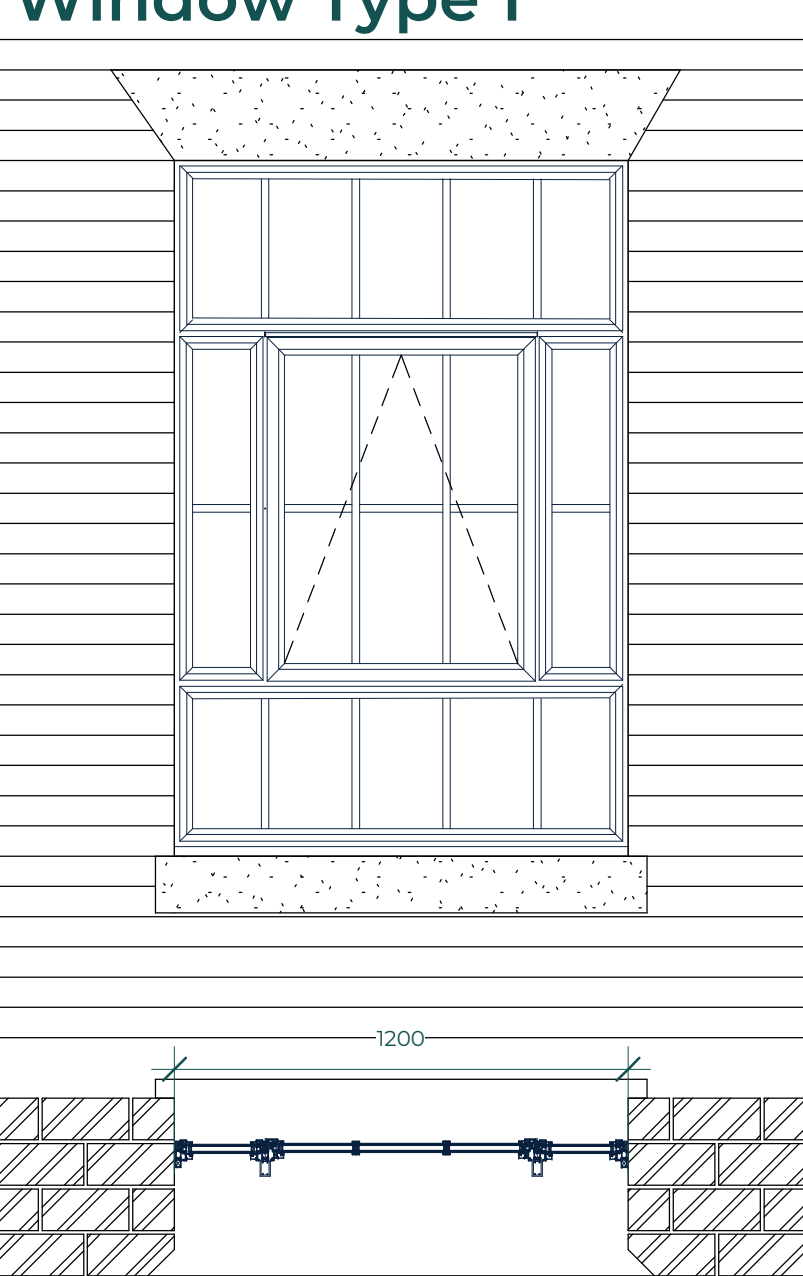


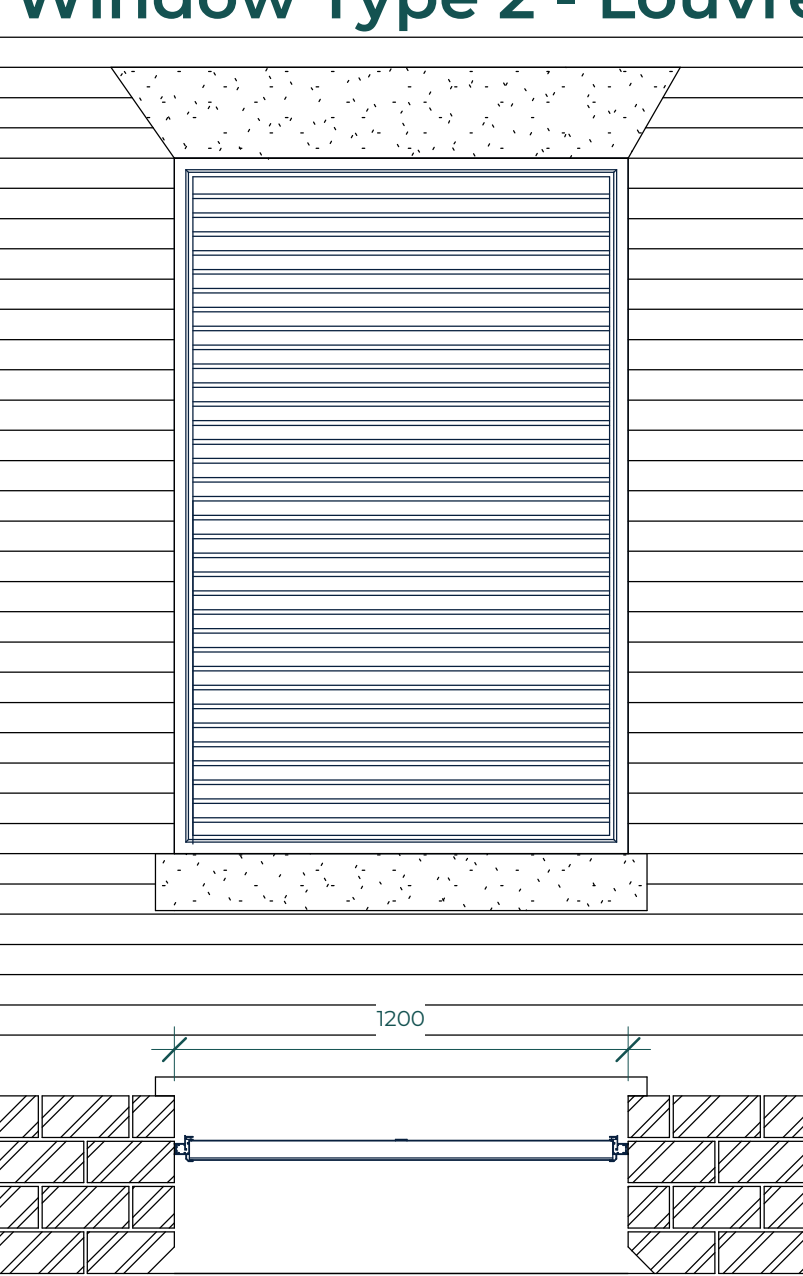
Pictorial Window Specification

Window Type 1



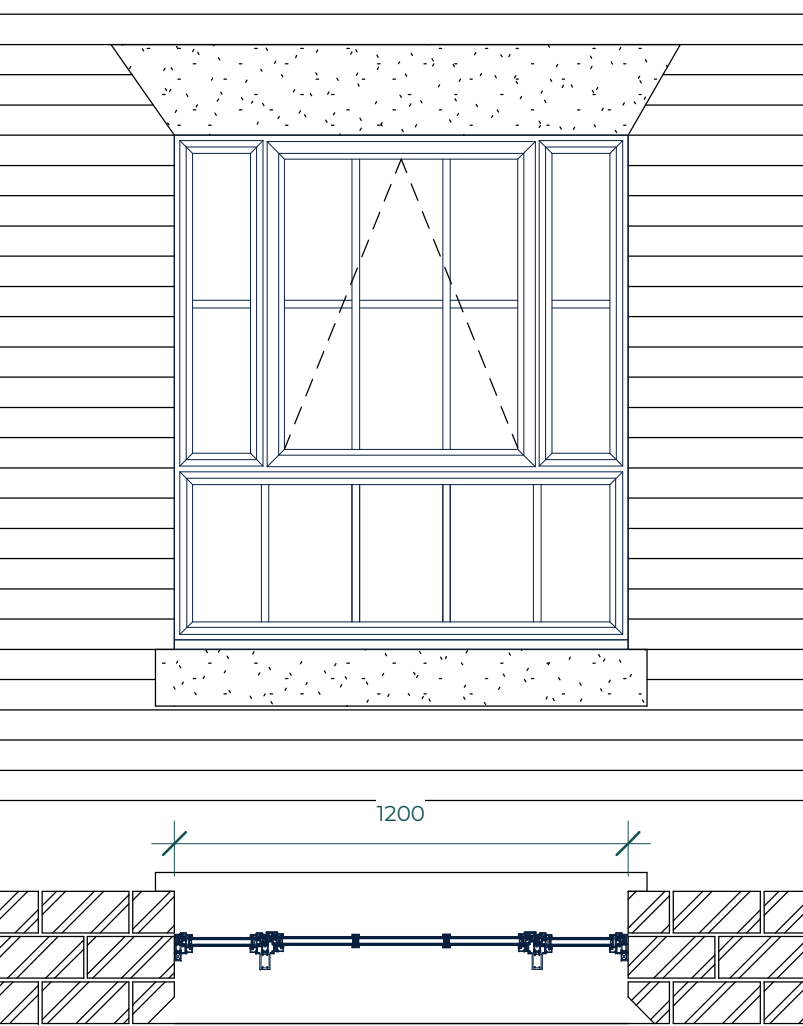
Internal Treatment to be detailed as part of Technical Package - see 1244

Window Type 2 - Louvre



No internal Treatment to be (unheated space)

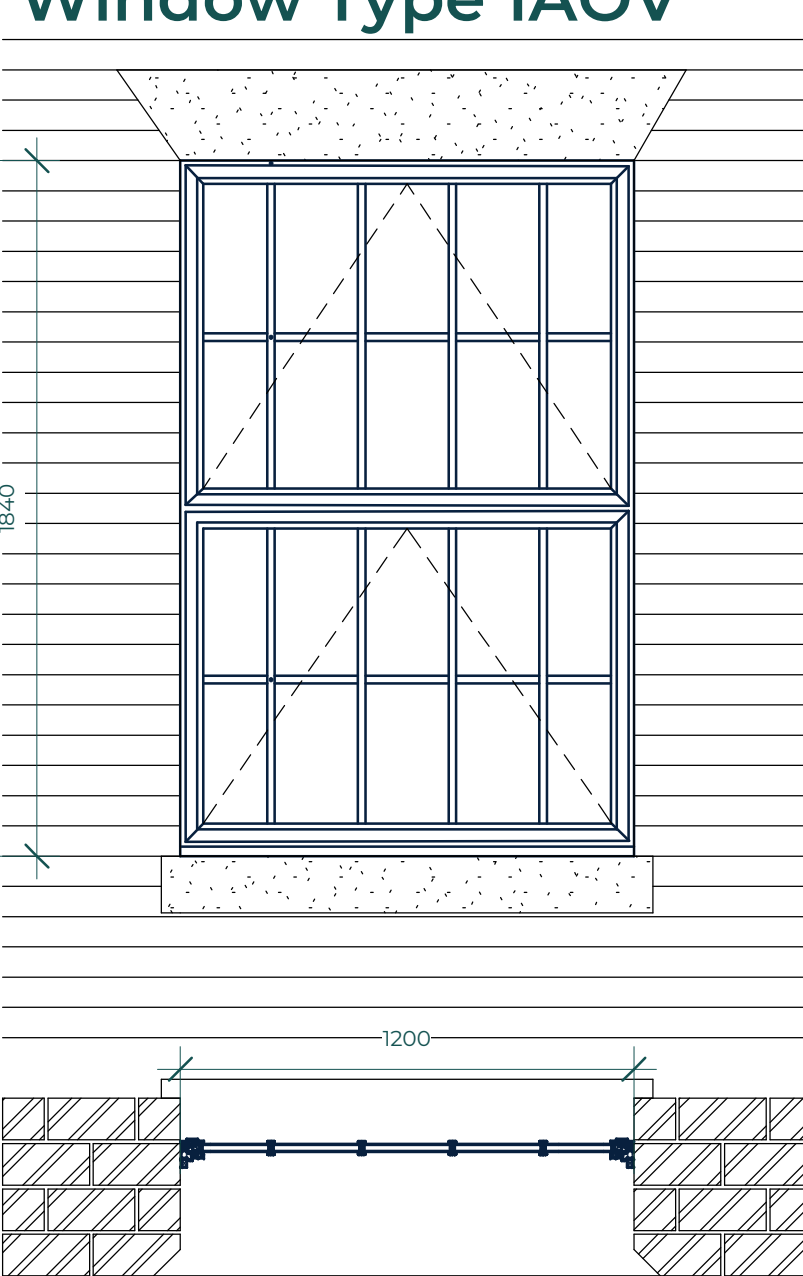
Window Type 5



Internal Treatment to be detailed as part of Technical Package - see 1244

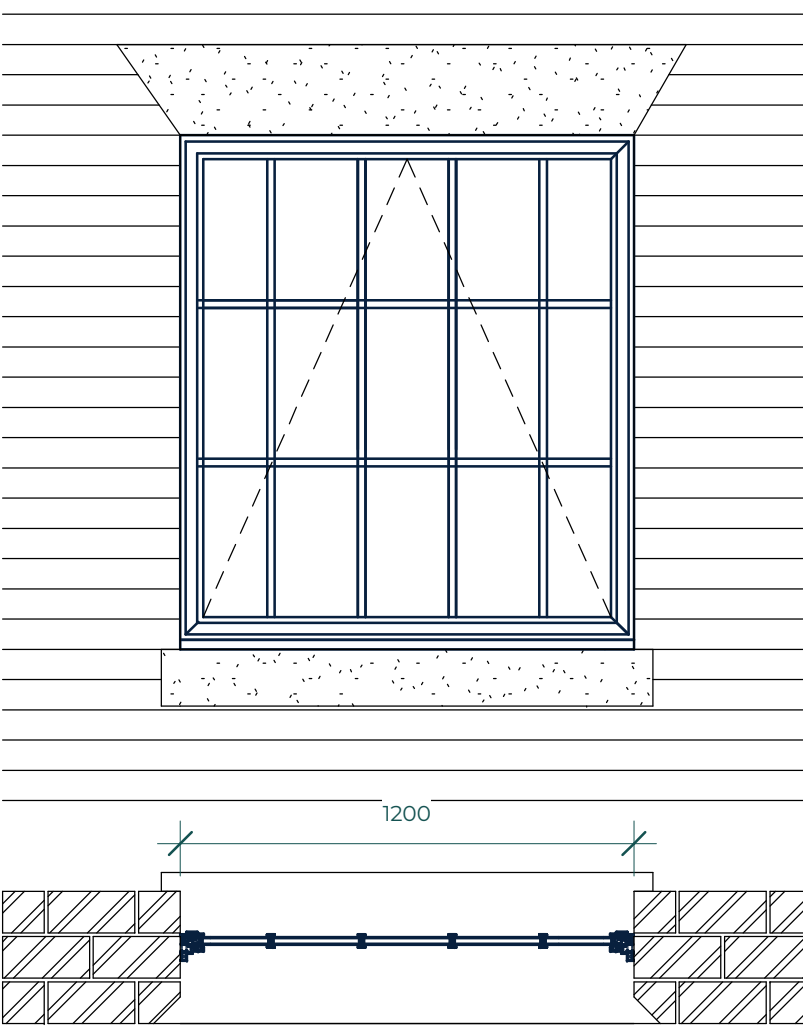
Pictorial Window Specification

Window Type 1AOV



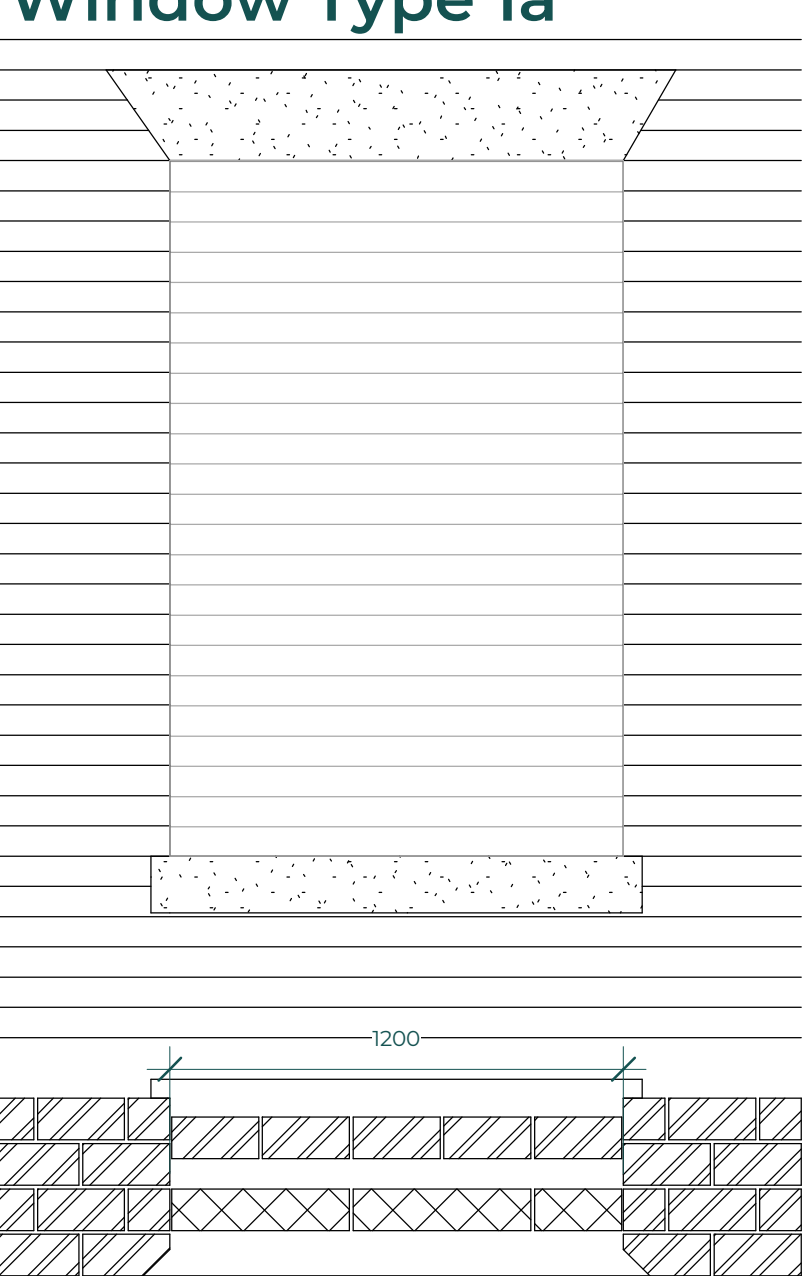
Internal Treatment to be detailed as part of Technical Package - see 1244

Window Type 5AOV



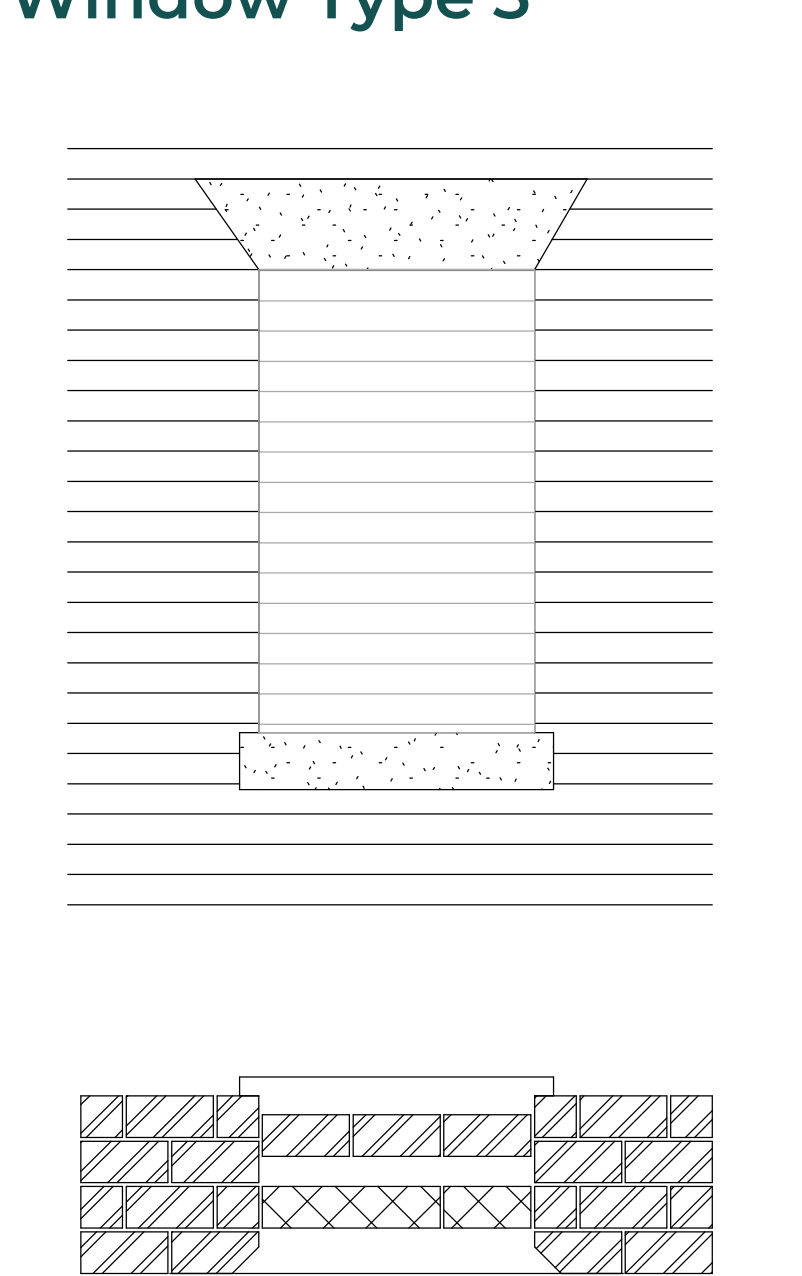
Internal Treatment to be detailed as part of Technical Package - see 1244

Window Type 1a



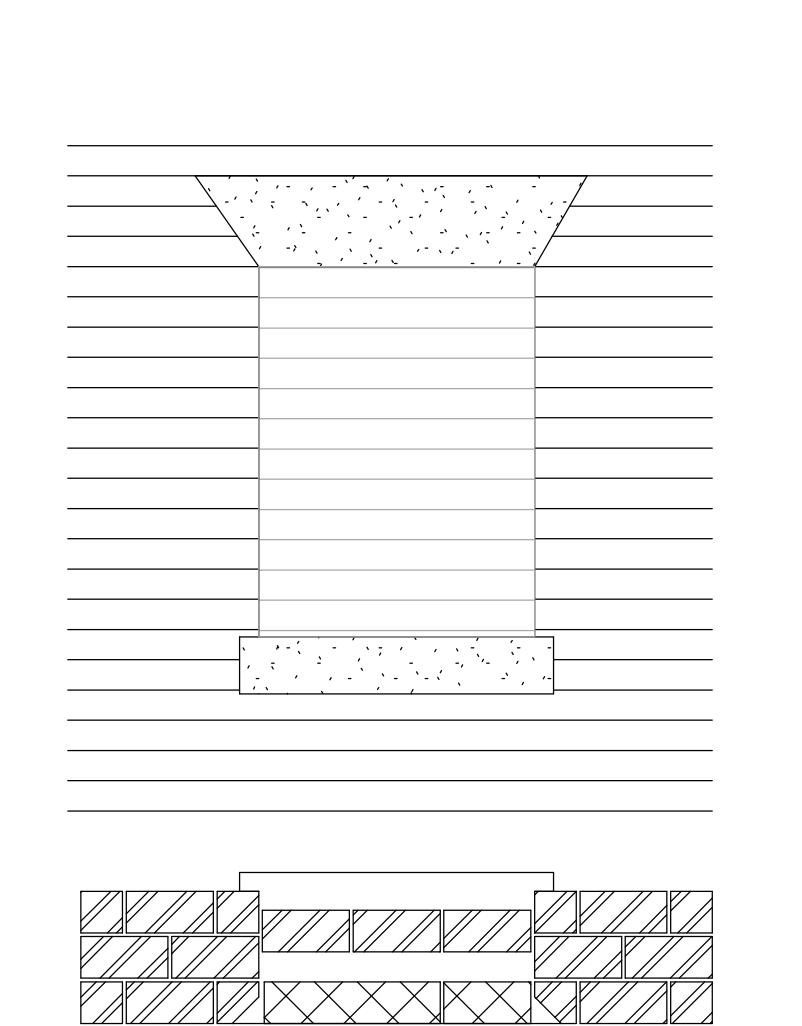
Internal Treatment to be detailed as part of Technical Package

Window Type 3



Internal Treatment to be detailed as part of Technical Package

Window Type 6



Internal Treatment to be detailed as part of Technical Package

Window Specification

Window Type 1, 1A, 5 - Alitherm Heritage

(For full specification refer to manufacturer NBS specification issued seperately)

Manufacturer
Smart Systems Limited - Smart Architectural Aluminium

Range/Frame
Alitherm Heritage (Aluminium thermally broken frame sections)
Frame Depth 47mm
Glass 24mm

Finish
Marine quality polyester powder coated in accordance with BS.6496 1984.

Colour
TO BE AGREED WITH CONSERVATION OFFICER (From site visits it appears that some windows were painted green in colour, Externally paint colour is faded.)
Suggested options;
- RAL 6003 (Olive Green)
- RAL 7021 (Black Grey)

Glazing TBC
24mm double glazed units, with glass to meet 'Safe breakage', as defined in BS6206 1981 & to comply with critical location requirements of Approved Document part K, comprising:-
Inner leaf - 6mm Pilkington 'K' Glass Low Emissivity Coated clear glass.
Air space - Noble gas filled with width determined by manufacturer.
Outer leaf - 6.4mm Pilkington Suncool Neutral 70/40 glass.

Openers
Top hung openers where indicated, designed to match existing window pattern.
Opening lights shall not obstruct footpaths and are all to be fitted with 100mm restrictors.
All units supplied complete with appropriate weather stripping, fixings, continuous cills, fittings, opening restrictors and safety devices.
All opening windows to be fitted with restrictors and locking mechanism. Opening handles finish to match window colour.

Technical
WER Rating B
U Value 1.5 W/m2K (using sealed unit 1.0 W/m2K)
Air Class 4, 600Pa
Water Class 9A, 600Pa
Wind Class AE, 2400Pa
Document L Compliant

Test Certification
BS 6375 Part 1 2009 Resistance to Weather

General
OPENING SIZES TO BE CHECKED ON SITE PRIOR TO PLACING OF ORDER OR COMMENCEMENT OF MANUFACTURE OF UNITS.

Window/Doors units to be fixed in accordance with window manufacturers recommendations & design.

All structural support requirements to be confirmed by manufacturer & Structural Engineer, including the condition of existing Lintels and Cills.

Windows/Doors should be a proprietary system from a single manufacture; a firm registered under a quality assurance scheme, operated by a certification and inspection body accredited by the National accreditation Council for Certification Bodies.

Fixing heights of ironmongery to be in strict accordance with Approved Document 'M' & BS 8300.

Safe breakage glazing to new windows and doors to diagram 5.1 of Approved Document K4-all glazing below 1500mm above finished floor level in both doors and sidelights within 300mm of door jamb and all other areas of glazing below 800mm above finished floor level.

All external glazing is to be cleaned by external means unless specific alternative arrangements for internal cleaning are agreed. If it is necessary for a person to lean out of a window to clean parts of the glazing, or to stand on steps etc, inside the building, then safety anchors must be provided.

Complete system as installed should provide security to PAS 24: 2012 standards.

Window Type 2 - Louvre

(For full specification refer to manufacturer NBS specification issued seperately)

Manufacturer
Smart Systems Limited - Smart Architectural Aluminium

Range/Frame
Alitherm Heritage r (Aluminium thermally broken frame sections)
Frame Depth 47mm
Glass 24mm

Finish
Marine quality polyester powder coated in accordance with BS.6496 1984.

Colour
TO BE AGREED WITH CONSERVATION OFFICER (From site visits it appears that some windows were painted green in colour, Externally paint colour is faded.)
Suggested options;
- RAL 6003 (Olive Green)
- RAL 7021 (Black Grey)

Test Certification
BS 6375 Part 1 2009 Resistance to Weather

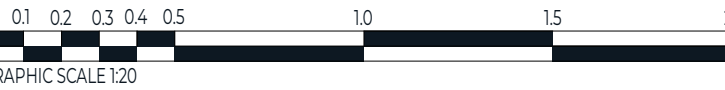
General
OPENING SIZES TO BE CHECKED ON SITE PRIOR TO PLACING OF ORDER OR COMMENCEMENT OF MANUFACTURE OF UNITS.

Window/Doors units to be fixed in accordance with window manufacturers recommendations & design.

All structural support requirements to be confirmed by manufacturer & Structural Engineer, including the condition of existing Lintels and Cills.

General Notes

1. This Drawing is subject to Copyright & must not be copied or reproduced without consent.
2. Only Figured dimensions only are to be taken from this drawing. DO NOT SCALE FOR CONSTRUCTION PURPOSES.
3. All contractors must visit the site and be responsible for taking and checking all dimensions relative to their work prior to the commencement on site. Any errors are to be reported to inc Architects Ltd.
4. This Drawing should be read in conjunction with all relevant Engineers & Specialists drawings and specifications.
5. All new works to be carried out are to comply with the latest editions of the building regulations and all subsequent amendments.
6. All materials are to be fixed in strict accordance with the manufacturers written instructions and recommendations and the relevant British standards and code of practice.
7. The contractor shall check all dimensions, pitches and site surroundings prior to commencing work.
8. All dimensions are in millimetres unless otherwise stated.
9. All structural information should be as per the Structural Engineers Design and Specification
10. The Contractor shall be responsible for the execution of the works in accordance with the drawings and the specification and for the accuracy of all dimensions and setting out on site.
11. Should there be any conflict between the details indicated on this drawing and those indicated on other drawings the Architect shall be informed PRIOR to construction on site.
12. Until technical approval has been obtained from the relevant Building Control Authority, all drawings issued are Preliminary and NOT for construction. Should the Contractor commence site work prior to such approval being given, it is entirely at their own risk.
13. N.B. inc Architects Ltd are not appointed as Principal Designer on any works on this project, as described under the Construction (Design and Management) and The Building Regulations 2010 (Building Regulations) as amended by The Building Regulations etc. (Amended) (England) Regulations 2023.



B	Dec 2025	DD	Titleblock change to suit planning comment
A	Dec 2025	DD	Planning Discharge
Rev	Date	By	Detail

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www.incarchitects.co.uk Tel: 01782 479644
RIBA Chartered Practice

Client

Vanguard Group Developments (UK3) Limited

Project

Proposed Conversion/Development at:

London Mill, Ashbourne Road, ST13 5AS

Drawing status

RIBA Stage 4 - Planning Discharge

Drawing title

Pictorial Window Schedule

Drawing number

25 031 - INC - DR

1261

Revision

B

Scale(s)	Date
As indicated @A1	Oct 2025
Drawn	Checked
DD	KM

