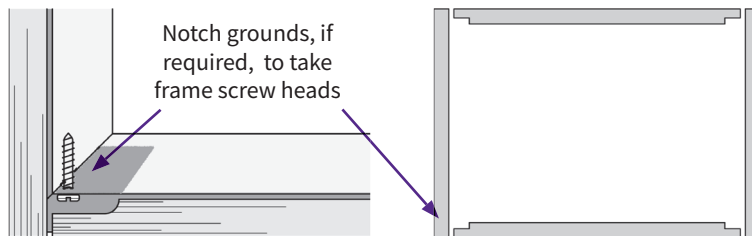
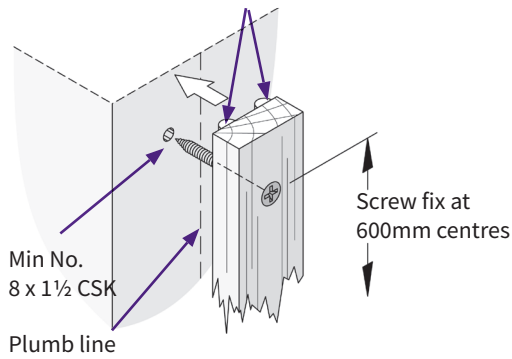


This is a typical fixing detail for Series 47 heritage hinged casement unit

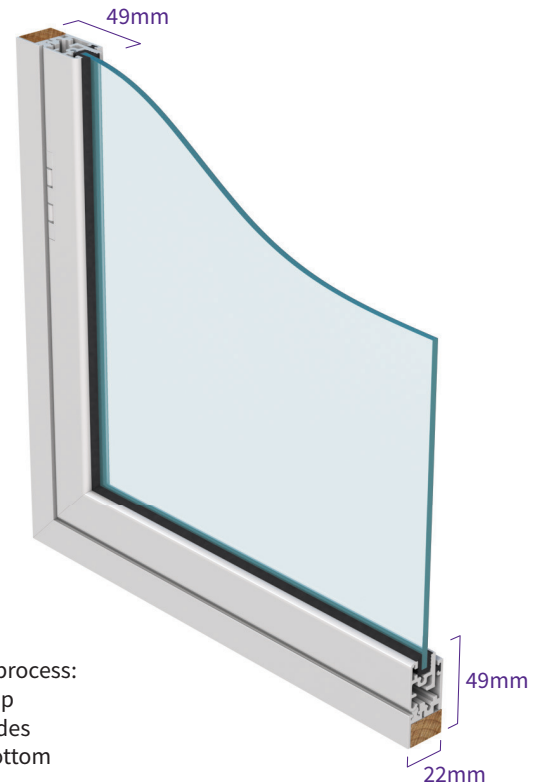
1. TIMBER GROUNDS

Apply generous joint of acrylic caulk to ensure seal

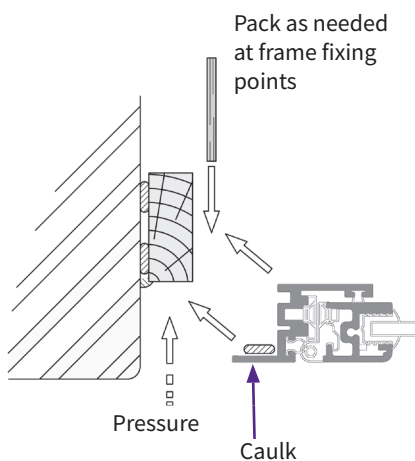


Install process:

1. Top
2. Sides
3. Bottom

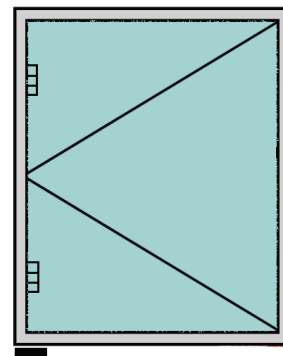


2. ALUMINIUM FRAME



- Apply acrylic caulk to rear of flange flat
- Push frame onto grounds, pack and fix square using No. 8 c/s s.s. screws
- Carefully dress mitres flat

3. HINGED CASEMENT SASHES



- 3mm packer under hinge jamb of frame. Then adjust and pack frame to align with sash giving even borderline all round
- Lubricate with silicone release spray as required
- Clean down frame and glass