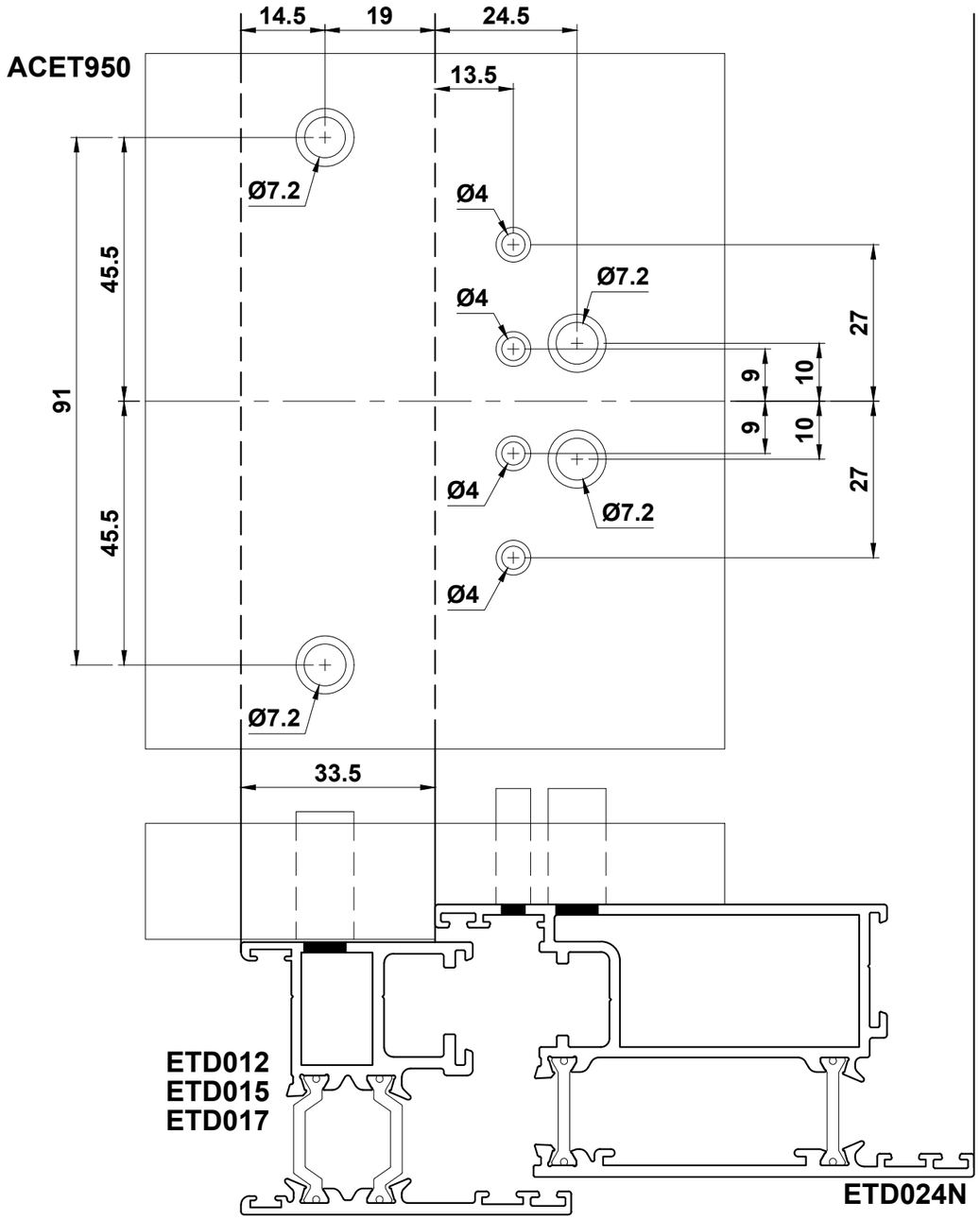
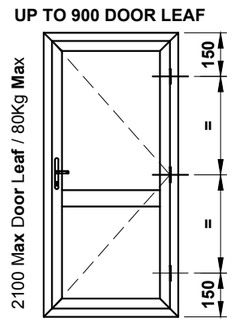
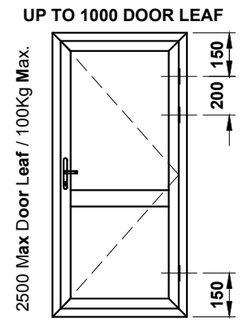
ACET250 Hinge Fitting Details

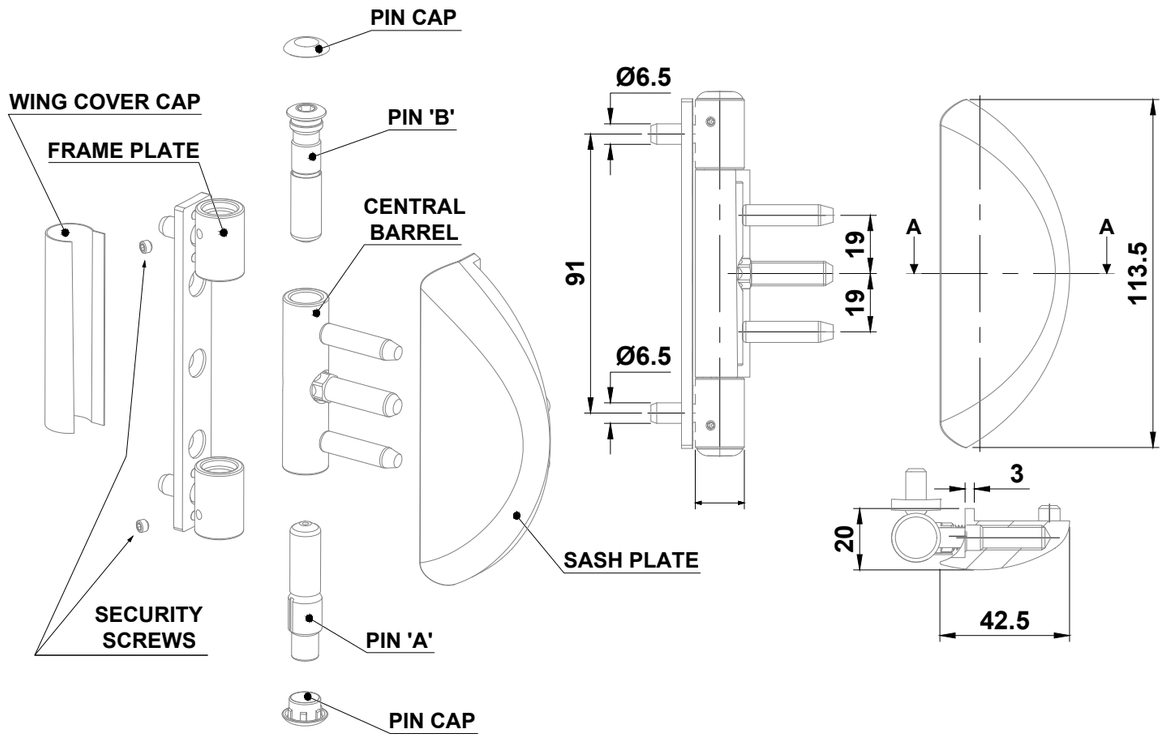


Fitting Instructions:
(Full instructions are supplied with each ACET250 Hinge)

1. Align outer frame and sash in correct position
2. Clamp drill jig ACET950 over the centre line of the hinge
3. Drill through all bushes marked '1' with a Ø7.2mm drill bit (supplied) and through all bushes marked '2' with a Ø4mm drill bit (not supplied)
4. Fasten the sash plate
5. Fasten the frame plate using ACIM062 screws ensuring the grub screws are positioned towards the door sash
6. Drive in the central barrel until it lines up with the rings on the frame plate
7. Drive in pin 'B' to the top of the hinge and then drive in pin 'A' to the bottom of the hinge
8. Open the door and lightly tighten the security screws
9. Adjust hinge as required then insert caps and cover caps.







Do Not Scale From This Drawing